

SHIFT PRODUCTION REPORT

FACILITY	Manufacturing Plant	ASSET	Packaging Line 02
REPORT DATE	12 Oct 2026	SHIFT	A 06:00-14:00 (local)
PRODUCT	PKG-100 Standard pack	WORK ORDER	WO-DEMO-1042

AVAILABILITY	PERFORMANCE	QUALITY	OEE
90.7%	88.2%	98.3%	78.7%
408 / 450 min	360 / 408 min	708 / 720 units	A x P x Q

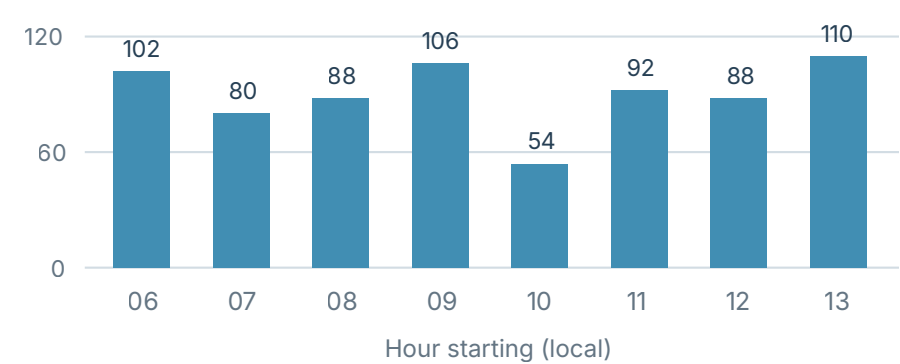
01 SHIFT TOTALS

Time allocation		Production totals	
Shift duration	480 min	Ideal output at planned time	900 units
Scheduled breaks	30 min	Total produced / Good units	720 / 708 units
Planned production time	450 min	Rejected units	12 units
Unplanned downtime / Run time	42 min / 408 min	Gross output vs. ideal	80.0%

02 PRODUCTION AND OPERATING TRENDS

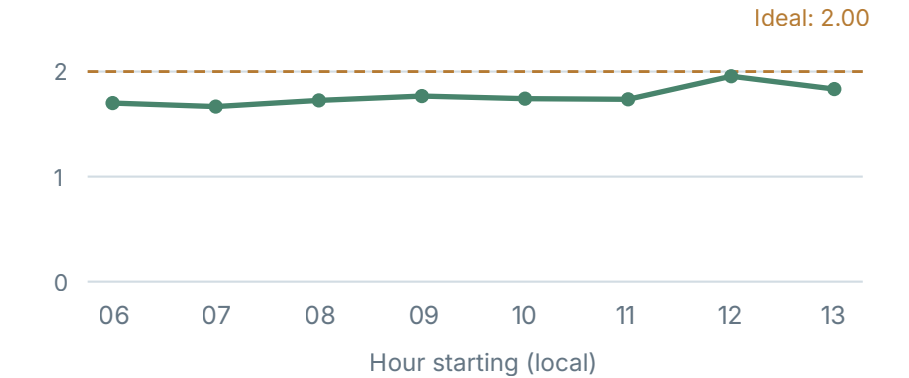
Hourly production

units per hour



Operating rate while running

units per run minute



03 DOWNTIME EVENTS

START	END	MIN	EQUIPMENT / CAUSE	RESOLUTION
07:22	07:34	12	Infeed conveyor / Material jam	Jam cleared; line restarted
08:41	08:50	9	Labeler / Label web break	Web rethreaded and verified
10:26	10:40	14	Case packer / Sensor misalignment	Sensor aligned and tested
11:18	11:25	7	Palletizer / Discharge blockage	Discharge lane cleared

4 events | 42 min unplanned downtime

Largest event: 14 min (33.3% of downtime)

CALCULATION BASIS

Planned time excludes breaks at 10:00-10:15 and 12:00-12:15. Ideal cycle: 0.50 min/unit.

OEE = (run / planned) x (ideal cycle x total / run) x (good / total). Rates exclude stopped time.