

RIVERBEND BEVERAGES

PLANT 01 / PACKAGING

Plant overview

Packaging overview

Batch management

Production history

Quality checks

Downtime events

Maintenance

Reports

SYSTEM

Active alarms

2

Users & access

Settings

OP

Shift operator
Operator access

DEMONSTRATION SYSTEM

Line throughput

120 bottles/min

Nominal rate 125 bottles/min

Order output

34,860 bottles

Order target 60,000 · 58.1% complete

First-pass quality

99.52 %

34,692 accepted · 168 rejected

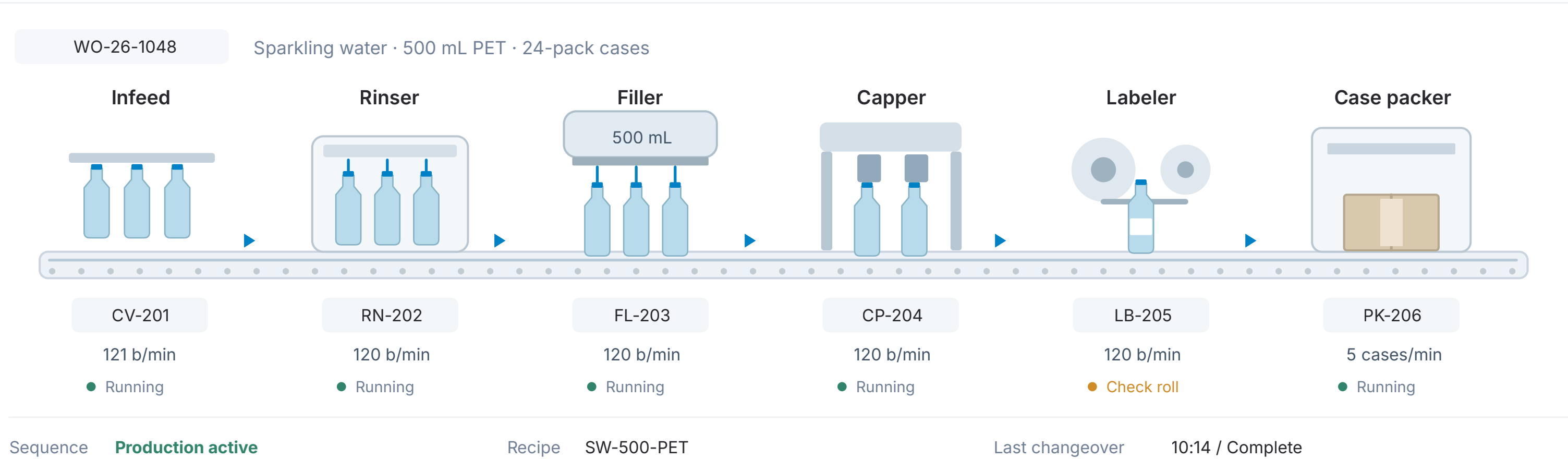
Overall equipment effectiveness

90.6 %

A 94.8% · P 96.0% · Q 99.5%

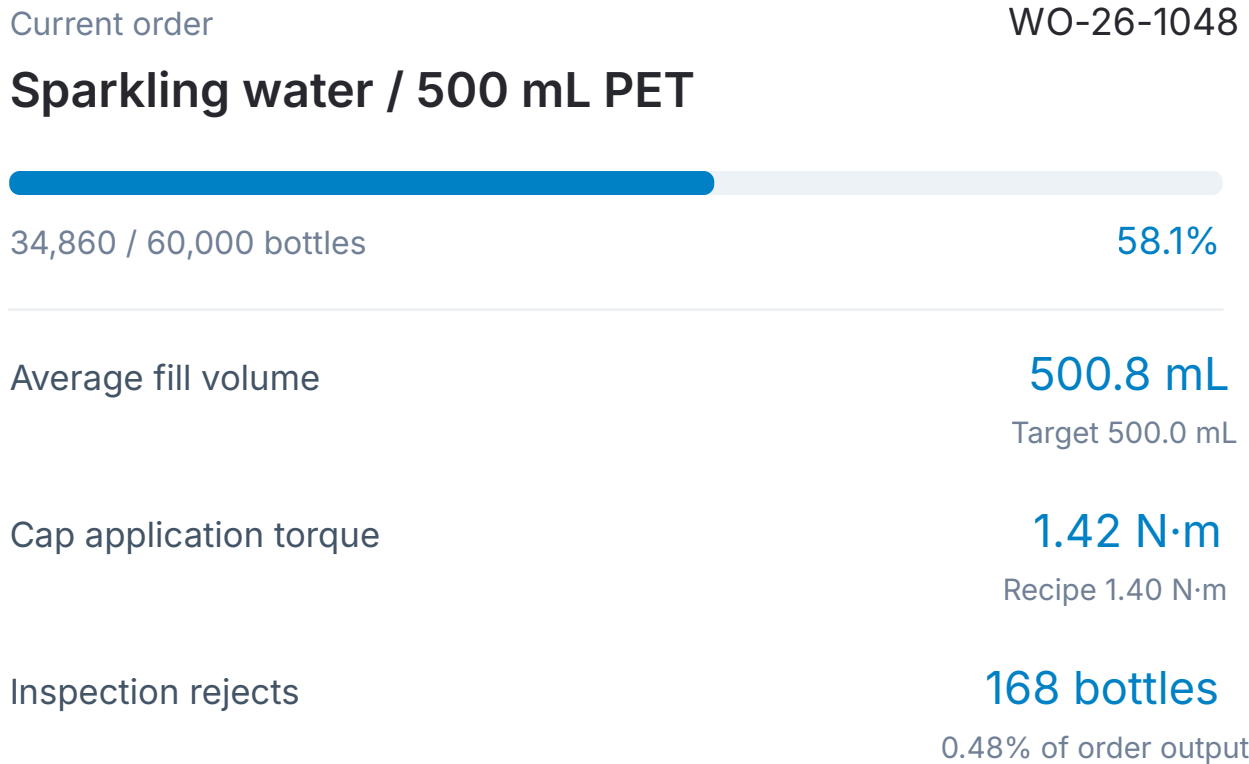
Line 02 - Process overview

AUTO / RUN



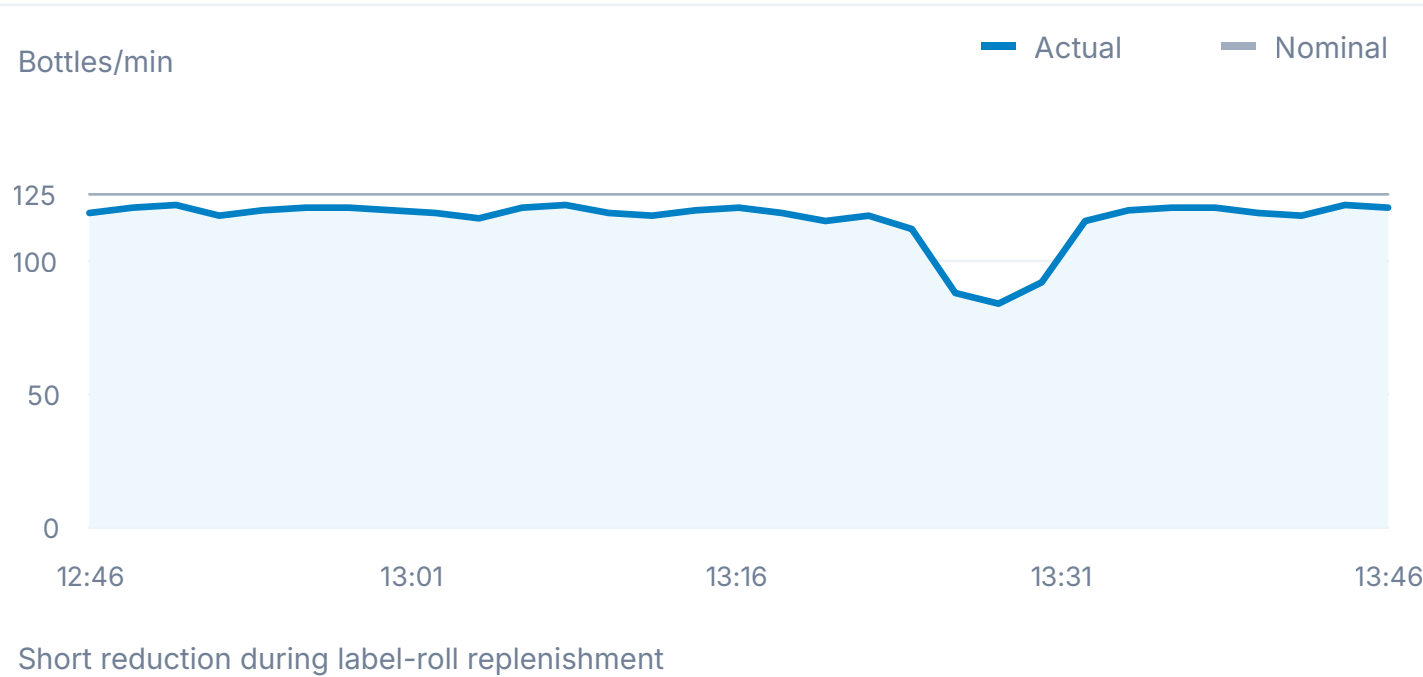
Order & quality

LINE 02



Throughput trend

LAST 60 MIN



Equipment readings

6 ASSETS

Equipment	Speed / output	Load	Mode
CV-201 Infeed	32.4 Hz	2.8 A	AUTO
RN-202 Rinser	41.0 Hz	4.6 A	AUTO
FL-203 Filler	120 b/min	6.2 A	AUTO
CP-204 Capper	38.2 Hz	3.4 A	AUTO
LB-205 Labeler	120 b/min	2.1 A	AUTO
PK-206 Case packer	5 cases/min	5.7 A	AUTO

Active conditions

2 WARNINGS

